



## Crosslinking PVA 6355

## Specialised Adhesives

# 6355

**Roberts 6355 is a high solids, one part crosslinking PVA which meets the D3/BS EN204 specification.**

**It is designed to bond a wide range of timbers, MDF, particle board and ply, developing excellent water resistance and bond strength within 24 hours. Full cure within 5-7 days.**

**Roberts 6355 is an ideal product for bonding tongue and groove solid timber and laminated flooring substrates giving tough, flexible permanent bonding.**

### Surface Preparation

Surfaces to be bonded should be clean, dry and free from dust and oil. Edges should be squarely machined to insure maximum contact.

### Typical Properties

#### Appearance

White liquid

#### Dry Film

Tough, flexible clear film

#### Base

Synthetic emulsion

#### Solids

50-52% approx.

#### Viscosity

Medium cream

#### Clean Up

Warm soapy water

#### Shelf Life

Up to 12 months in sealed plastic containers at 20°C

#### Packaging

500ml, 5 litre & 20 litre

This product is low in toxicity

### Application

Roberts 6355 may be applied by squeeze bottle, brush or roller. Bonds should be assembled within a few minutes and then tightly clamped or pressed until the adhesive has set. Wipe off adhesive, squeeze out immediately after assembly with a dry or slightly damp cloth.

Assemblies are best left overnight before moving or transportation. Maximum bond strength is achieved within 48 hours.

Allow floors 24 hours for the adhesive to cure prior to using.

Roberts 6355 should be used as supplied.

### Safety Directions

#### Storage

For optimum shelf life store in tightly closed, original containers out of direct sunlight between 15 and 25°C. Do not freeze.

#### Disposal

Please dispose of empty containers and residue in accordance with your local waste management regulations.

#### First Aid

In use, please ensure that Occupational Health and Safety requirements are observed. Eyes: Irrigate with water for 10 minutes and see a doctor.

Skin: Wash off with warm water and soap. If swallowed, give plenty of water. DO NOT induce vomiting. Seek medical attention

### Safety & Handling

Material Safety Data Sheet available upon request.