



6345 GENERAL PURPOSE PVA

PRODUCT DESCRIPTION

R6345 is an economical grade PVA adhesive for woodworking assemblies using MDF, particle board, soft timbers and similar materials. Applications include panel door manufacture and bonding laminates to MDF etc.

It is also used for bonding a wide range of porous materials including paper, board, fabric, cork, leather, carpet, etc, and is ideal for many craft applications and for Art & School supplies.

SURFACE PREPARATION.

Surfaces to be bonded should be clean, dry and free from dust and oil. Edges should be squarely machined to insure maximum contact.

TYPICAL PROPERTIES

<i>Appearance</i>	<i>White Liquid</i>
<i>Dry Film</i>	<i>Tough, flexible translucent film</i>
<i>Base</i>	<i>Synthetic Emulsion</i>
<i>Solids</i>	<i>40%</i>
<i>Viscosity</i>	<i>5000 cps 4/20/25°C</i>
<i>Clean Up</i>	<i>Warm soapy water</i>
<i>Shelf Life</i>	<i>Up to 12 months in sealed plastic containers at 20°C</i>
<i>Packaging</i>	<i>20lt. 200lt. 1000lt.</i>

THIS PRODUCT IS LOW IN TOXICITY

APPLICATION

R6345 may be applied by squeeze bottle, brush or roller. Bonds should be assembled within a few minutes and then tightly clamped or pressed until the adhesive has set. Wipe off adhesive squeeze out immediately after assembly with a dry or slightly damp cloth.

Assemblies are best left overnight before moving or transportation. Maximum bond strength is achieved within 48 hours.

R6345 should be used as supplied.

SAFETY DIRECTIONS

Storage

For optimum shelf life store in tightly closed, original containers out of direct sunlight between 15 and 25°C. Do not freeze.

Disposal

Please dispose of empty containers and residue in accordance with your local waste management regulations.

First Aid

In use, please ensure that Occupational Health and Safety requirements are observed.

Eyes: Irrigate with water for 10 minutes and see a doctor.

Skin: Wash off with warm water and soap

If swallowed, give plenty of water. Do not induce vomiting. Seek medical attention.

Material Safety Data Sheet available upon request

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The application, use and processing of our products is the responsibility of the user. Any technical or other advice, information or data provided by us, whether verbally, in writing or by way of trials or tests, is given without guarantee or warranty. Refer to Material Safety Data Sheets for information on Storage & Handling, Health and Safety, and Transport.

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