



6380 PREMIUM GRADE SANDABLE PVA

PRODUCT DESCRIPTION

Roberts 6380 is a fast setting, high strength sandable PVA. It will bond a wide variety of timbers, MDF, ply and particle board etc.

It is used for composite assemblies where turning and/or shaping is required and is particularly resistant to joint creep.

It has good acceptance of laquers and stains, and dries to a pale timber colour.

SURFACE PREPARATION.

Surfaces to be bonded should be clean, dry and free from dust and oil. Edges should be squarely machined to insure maximum contact.

TYPICAL PROPERTIES

<i>Appearance</i>	<i>Light yellow liquid</i>
<i>Dry Film</i>	<i>Tough, hard straw coloured</i>
<i>Base</i>	<i>Synthetic Emulsion</i>
<i>Solids</i>	<i>50%</i>
<i>Viscosity</i>	<i>5000cps</i>
<i>Clean Up</i>	<i>Warm soapy water</i>
<i>Shelf Life</i>	<i>Up to 12 months in sealed plastic containers at 20°C</i>
<i>Packaging</i>	<i>500ml, 5lt, 20lt.</i>

THIS PRODUCT IS LOW IN TOXICITY

APPLICATION

Roberts 6380 may be applied by squeeze bottle, brush or roller. Bonds should be assembled within 2 - 3 minutes and then tightly clamped or pressed until the adhesive has set. Wipe off adhesive squeeze out immediately after assembly with a dry or slightly damp cloth.

Assemblies should be clamped for 2 - 4 hours and are best left overnight before moving or transportation. Maximum bond strength is achieved within 48 hours.

Roberts 6380 should be used as supplied.

SAFETY DIRECTIONS

Storage

For optimum shelf life store in tightly closed, original containers out of direct sunlight between 15 and 25°C. Do not freeze.

Disposal

Please dispose of empty containers and residue in accordance with your local waste management regulations.

First Aid

In use, please ensure that Occupational Health and Safety requirements are observed.

Eyes: Irrigate with water for 10 minutes and see a doctor.

Skin: Wash off with warm water and soap

If swallowed, give plenty of water. Do not induce vomiting. Seek medical attention.

Material Safety Data Sheet available upon request

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The application, use and processing of our products is the responsibility of the user. Any technical or other advice, information or data provided by us, whether verbally, in writing or by way of trials or tests, is given without guarantee or warranty. Refer to Material Safety Data Sheets for information on Storage & Handling, Health and Safety, and Transport.

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